



(Unit : mm)

Opening Section Distance (C)	Length (L)	Max.Width (W)
90	210	75
90	410	75
139.7	623.2	120
139.7	928	120

(Unit : mm)

Opening Section Distance (C)	Length (L)	Max.Width (W)
139.7	641	150
139.7	946	150

【 Specification 】

- The lengths of the Die are standardized as shown in the table above.
However, customized lengths can also be ordered.
- The width of the Die is +10mm for complete thread length.
※ When ordering, please include work drawings as work may slip to axial direction.
- Work material will affect precision and life of the Die.
- Work hardness and pressure angle have a strong affect on the life of the Die.
- When regrinding the Die, all tooth depth is removed and newly ground.
- It is possible to regrind as 3 to 5 times.
※ The life of the Die after grinding tends to be reduced compared to new Die.



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