

Hard Max Series HB/HB-S/HLB-SE



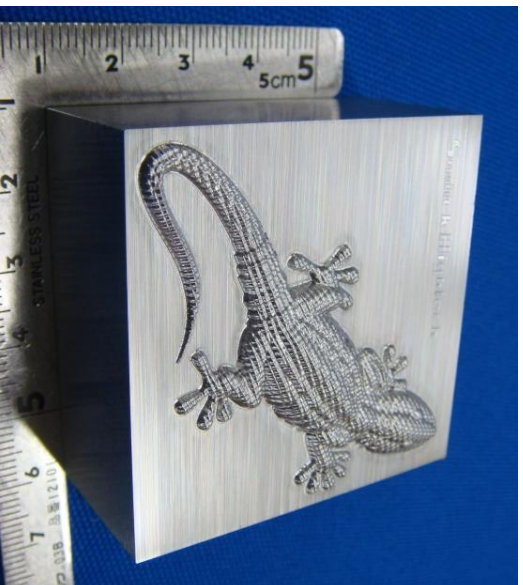
Lizard Figure : STAVAX (52HRC) Milling Data

【Milling Condition】

Work Material	STAVAX
Cycle Time	3 h 23 min
Milling Machine	HS-430L
Coolant Type	Oil Mist

<Milling Parameter>

Spindle Speed	17,000 ~ 35,000 min-1
Feed Rate	800 ~ 2,500 mm/min
Milling Amount	0.02mm
Number of Tools	3 pcs
Roughing Operation	HB R2.0
Semi-finishing	HB-S R0.5
Finishing	HLB-SE R0.3 x L1.0



HB



HS430L

HLB 2060-100



Sodick Hightech