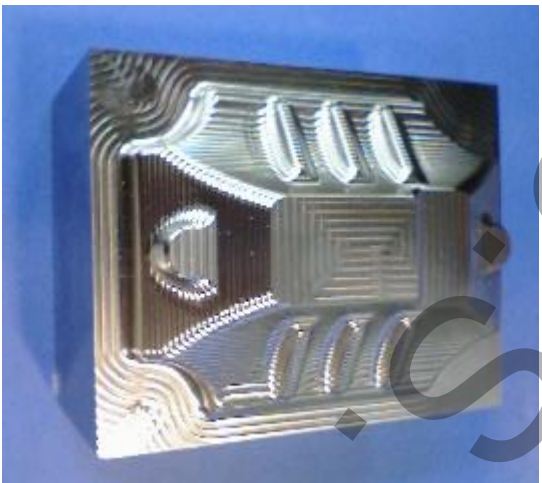


# HRRS 4060 Milling Data



## Aluminum Die Cast Metal Cover (DH31 : 52 HRC)



★ **TOOL: HRRS  $\phi$ 6 x R1.5**

- <Milling Condition>
- ★ Work Material: DH31 (52HRC)
- ★ Coolant: Oil Mist
- ★ Cycle Time : 144min
- ★ CAD/CAM
- Graphic Products **TOOLS**
- ★ Machine Company
- Roku Roku **CEGARA II**
- ★ Tooling Company
- MST Corporation

Tool Model	Spindle Speed (rpm)	Feed Rate (mm/min)	Feed Rate / Tooth (mm)	Axis Depth (mm)	Radial Depth (mm)	Cycle Time (min)
HRRS $\phi$ 6 x 15	8,000	1,260 (Slot) 2,520 (Side)	0.039 (Slot) 0.079 (Side)	0.56	1.8	144

**ROKU-ROKU**  
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**UNION TOOL**  
UNION TOOL CO.